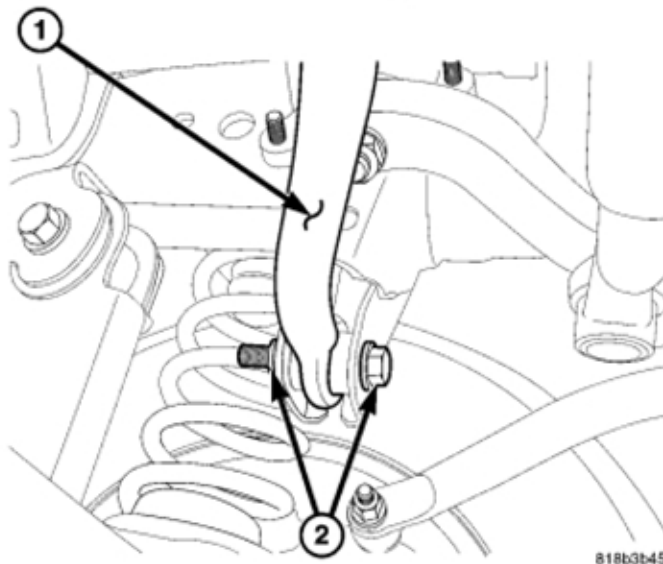


PARTS LIST:

- 1 - PPM-8069 Front Track Bar Brace
- 1 - M14 x 1.5 x 80mm track bar bolt
- 2 - 7/16-14 UNC 1" bolts
- 4 - 7/16 flat washers
- 2 - 7/16-14 UNC top lock nuts

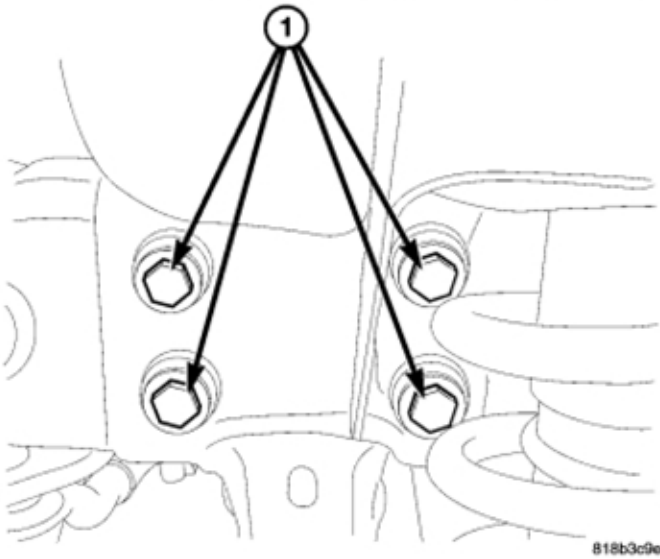
INSTRUCTIONS:

- 1) Begin by raising and supporting the vehicle so the axle can swing freely.
- 2) Remove the nut and bolt (2) from the TB bracket.



3) Remove the 4 steering box bolts shown (1)

- Note – reach under the steering box and support it as the last bolt is removed. Rest the steering box on the top of the frame as shown.



- 4) Next, install the PPM-8069 Track Bar Brace by fitting it over the factory track bar mount and installing the M14 x 1.5 bolt provided in the kit. (Note: do not install the nut at this time, the bolt is just to hold the bracket in place for the time being.)



- 5) Next, align the holes in the steering box with the holes on the bracket and the holes on the frame and loosely install all 4 steering box bolts removed in step 3.
- Note – apply a small amount of blue locktite to the threads of the steering box bolts.



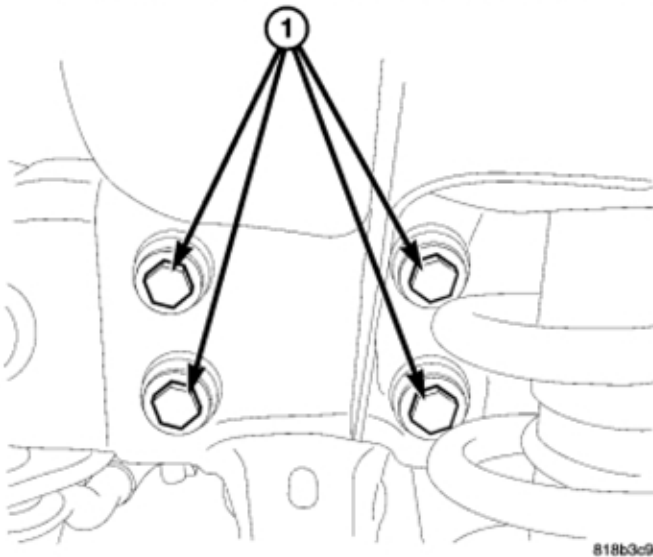
- Install the two 7/16" bolts with washers under the bolt and under the top lock nuts on the inside of the bracket



- Lastly, remove the track bar bolt installed in step 4. Install the track-bar and reinstall the track bar bolt provided in the kit.



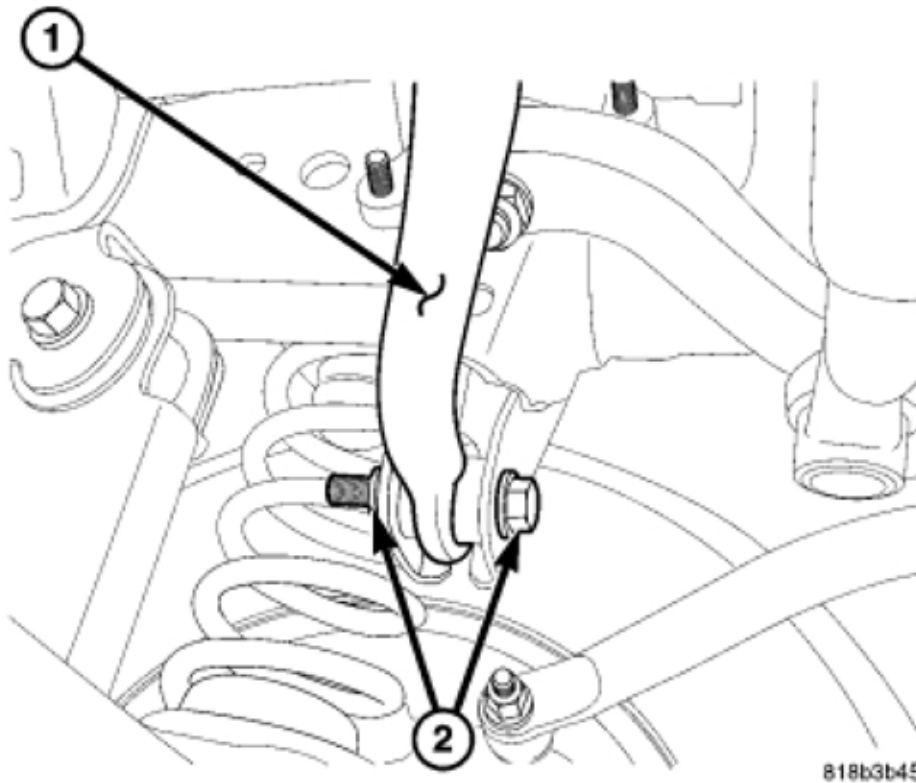
- Torque the 4 steering box bolts (1) to 70 ft-lbs



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- Torque the 2 7/16" bolts installed in step 6 to 70 ft-lbs

- Lastly, torque the M14 x 1.5 track bar bolt (1) to 125 ft-lbs



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